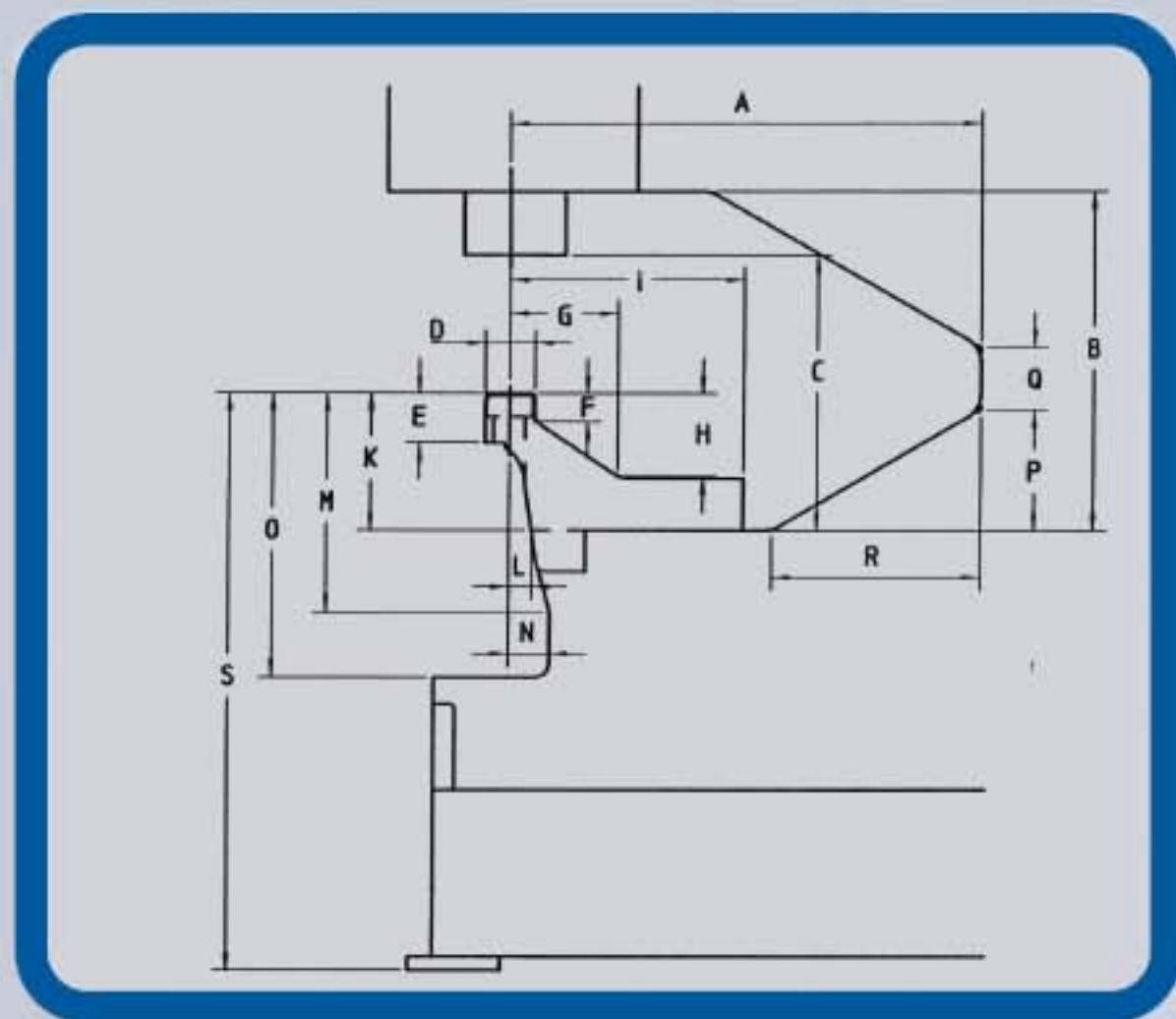


# Uniwersalne maszyny do cięcia i wykrawania

## Maszyny 2 cylindrowe



|               |    | A   | B   | C   | D  | E  | F  | G     | H   | I     | K   | L  | M   | N  | O   | P   | Q   | R   | S    |
|---------------|----|-----|-----|-----|----|----|----|-------|-----|-------|-----|----|-----|----|-----|-----|-----|-----|------|
| HYDRACROP 55  | S  | 254 | 350 | 280 | 65 | 57 | 33 | 120,5 | 81  | 233,5 | 137 | 25 | 208 | 35 | 233 | 72  | 268 | 125 | 1066 |
|               | SD | 508 | 350 | 280 | 65 | 57 | 33 | 120,5 | 81  | 233,5 | 137 | 25 | 208 | 35 | 233 | 99  | 110 | 170 | 1066 |
| HYDRACROP 80  | S  | 305 | 370 | 300 | 65 | 64 | 31 | 123   | 89  | 253,5 | 144 | 25 | 234 | 45 | 304 | 120 | 250 | 120 | 1094 |
|               | SD | 510 | 370 | 300 | 65 | 64 | 31 | 123   | 89  | 253,5 | 144 | 25 | 234 | 45 | 304 | 130 | 70  | 225 | 1094 |
| HYDRACROP 110 | S  | 305 | 395 | 325 | 79 | 81 | 40 | 140,5 | 96  | 267   | 161 | 25 | 256 | 45 | 311 | 120 | 275 | 120 | 1151 |
|               | SD | 610 | 395 | 325 | 79 | 81 | 40 | 140,5 | 96  | 267   | 161 | 25 | 256 | 45 | 311 | 150 | 72  | 260 | 1151 |
| HYDRACROP 165 | S  | 510 | 450 | 380 | 85 | 79 | 47 | 158   | 104 | 322   | 200 | 25 | 369 | 45 | 450 | 160 | 80  | 160 | 1110 |
|               | SD | 610 | 450 | 380 | 85 | 79 | 47 | 158   | 104 | 322   | 200 | 25 | 369 | 45 | 450 | 150 | 100 | 260 | 1110 |
| HYDRACROP 220 | S  | 385 | 470 | 400 | 85 | 79 | 47 | 158   | 104 | 322   | 200 | 25 | 372 | 45 | 450 | 35  | 350 | 35  | 1090 |
|               | SD | 475 | 470 | 400 | 85 | 79 | 47 | 158   | 104 | 322   | 200 | 25 | 372 | 45 | 450 | 85  | 300 | 85  | 1090 |

Wartości podane w mm.

| CHARAKTERYSTYKA   |                                    | 55/110         | 80/150         | 110/180        | 165/300        | 220/300        |      |
|---|------------------------------------|----------------|----------------|----------------|----------------|----------------|------|
|   |                                    | A, S, AD, SD   | A, S, AD, SD   | A, S, AD, SD   | S, SD          | S, SD          |      |
| CIĘCIE PŁASKOWNIKÓW<br>Płaskowniki (nieвелиka deformacja) | mm                                 | 300x15         | 450x15         | 600x15         | 750x20         | 750x20         |      |
|   | mm                                 | 200x20         | 300x20         | 400x20         | 400x30         | 400x30         |      |
|   | mm                                 | 305            | 475            | 605            | 765            | 765            |      |
|   | mm                                 | 25             | -              | -              | -              | -              |      |
| Długość ostrzy  | mm                                 | 305            | 475            | 605            | 765            | 765            |      |
| Pręty kwadratowe  | mm                                 | 25             | -              | -              | -              | -              |      |
| Wysokość robocza  | mm                                 | 880            | 850            | 960            | 870            | 870            |      |
| CIĘCIE KĄTOWNIKÓW   | KN                                 | 1100           | 1500           | 1800           | 3000           | 3000           |      |
|   | mm                                 | 120x120x10     | 130x130 x13    | 152x152x13     | 205x205x18     | 205 x205x18    |      |
|   | mm                                 | 70x70x7        | 70x70x7        | 70x70x7        | 70x70 x 7      | 70x70x7        |      |
|   | mm                                 | 130x130x13     | 152x152x13     | 160x160x16     | 205x205x25     | 205x205x25     |      |
| CIĘCIE PRĘTÓW   | mm                                 | 40             | 45             | 50             | 60             | 60             |      |
|   | mm                                 | 40             | 45             | 50             | 60             | 60             |      |
|   | mm                                 | 120            | 140            | 160            | 180            | 180            |      |
|   | mm                                 | 120            | 140            | 160            | 180            | 180            |      |
| WYCINANIE   | mm                                 | 10             | 12             | 13             | 16             | 16             |      |
|   | mm                                 | 100            | 100            | 100            | 120            | 120            |      |
|   | mm                                 | 90             | 90             | 90             | 110            | 110            |      |
|   | mm                                 | 42             | 52             | 52             | 58             | 58             |      |
| WYKRAWANIE  | KN                                 | 550            | 800            | 1100           | 1650           | 2200           |      |
|   | mm                                 | Ø40x10         | Ø40x14         | Ø40x20         | Ø40x30         | Ø40x40         |      |
|   | mm                                 | Ø20x20         | Ø24x24         | Ø28x28         | Ø34x34         | Ø40x40         |      |
|   | mm                                 | 250            | 300            | 300            | 510            | 385            |      |
|   | mm                                 | 500            | 500            | 610            | 610            | 475            |      |
|   | mm                                 | 60             | 70             | 80             | 100            | 100            |      |
|   | mm                                 | 1085           | 1095           | 1165           | 1110           | 1110           |      |
| OGÓLNA SPECYFIKACJA                                       | Ilość całych cykli przy skoku 20mm | KW             | 25             | 25             | 17             | -              | -    |
|   |                                    | KW             | 37             | 40             | 28             | 31             | 26   |
|   | Silnik:                            | KW             | 3              | 5              | 5              | -              | -    |
|   |                                    | KW             | 5              | 9              | 9              | 15             | 15   |
|   | Waga netto:                        | kg             | 1320           | 1900           | 2500           | -              | -    |
|   |                                    | kg             | 1390           | 2070           | 2750           | 5200           | 5900 |
|   |                                    | Kg             | 1680           | 2230           | 3050           | -              | -    |
| kg  |                                    | 1750           | 2400           | 3300           | 6300           | 7000           |      |
| Waga brutto:  | kg                                 | 1518           | 2185           | 2875           | -              | -              |      |
|   | kg                                 | 1598           | 2323           | 3162           | 5980           | 6785           |      |
|   | Kg                                 | 1932           | 2622           | 3508           | -              | -              |      |
|   | kg                                 | 2012           | 2760           | 3795           | 7245           | 8050           |      |
| Wymiar opakowania:  | m                                  | 1,67x1,16x2,09 | 2,13x1,20x2,05 | 2,13x1,20x2,20 | 2,83x1,60x2,20 | 2,88x1,60x2,40 |      |
|   | m                                  | 2,10x1,16x2,09 | 2,31x1,2x2,05  | 2,69x1,4x2,20  | 2,95x1,60x2,20 | 3,04x1,60x2,40 |      |
| Objętość opakowania:                                      | m <sup>3</sup>                     | 4,04           | 4,72           | 5,62           | 10             | 11,06          |      |
|   | m <sup>3</sup>                     | 5,09           | 6,68           | 8,28           | 10,38          | 11,67          |      |

- Podane zakresy techniczne maszyn odnoszą się do stali o twardości 45 Kg/mm<sup>2</sup>.
- Charakterystyka techniczna maszyn może zostać zmieniona bez wcześniejszego owiadomienia.